Service Information

Mazda Motor Corporation

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Category S	Repair Guidance		Ref. No. R031/15A	Page 1 of 2
Coverage ☐ Distributor only ■ Please inform your dealers			Date Issued April 13, 2015	
Please convey this information to your ☐ Director ☐ General Manager ☐ Warranty Dept. ☐ Parts Dept. ☐ Training Dept. ☐ Field Rep.		•	Date Revised February 17, 2	016
Applicable Model		Applicable Countries or Specifications		
Mazda3 (BM) Sedan <mark>and</mark> Mazda6 (GJ) Sedan		USA, Canada and Europe		

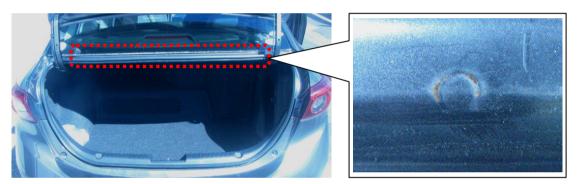
REVISED

Revision Note: Mazda6 has been added for Applicable Model. "WARRANTY INFORMATION" has been changed.

Subject: Corrosion Around Spot Welds At Trunk Opening

DESCRIPTION

Some vehicles may exhibit corrosion around spot welds at trunk opening under rear window.



CAUSE

Paint thickness at spot welds may not be sufficient.

MASS PRODUCTION CHANGE

Paint thickness has been improved.

BEGINNING VIN & DATE OF MODIFICATION

Mazda3 (BM) (Japan Build)

Spec.	Beginning VIN		Date of Modification
EC	JMZ BM **** **	160900	29 May, 2014
US	JM1 BM **** **	211783	29 Way, 2014

Mazda6 (GJ)

Spec.	Beginning VIN		Date of Modification
EC	JMZ GJ **** **	313271	2 March, 2015
US	JM1 GJ **** **	416327	2 March, 2013

REPAIR PROCEDURE

When you encounter a customer complaint on this concern, repair the rust damage on the panel.

WARRANTY INFORMATION

Assembly group	S - Body
Subassembly group	05 - BONNET (HOOD) & TRUNK LID
Symptom Code	53
Damage Code	9Y
Causal Part No.	7777-SP-K11
Q'ty	0
Operation No. & Labor Hours	Sublet cost / code @ 1hr
Period Covered	Normal Warranty Period
Prior Approval necessary	YES

Ryu Shimizugawa Manager, Technical Information Gr. Technical Service Dept. Mazda Motor Corporation 2E41811121, 2FC2414356 (MC Internal Use)