

# Service Information

Mazda Motor Corporation

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Category <b>S</b>	<b>Repair Guidance</b>	Ref. No. R031/15A	Page 1 of 2
Coverage <input type="checkbox"/> Distributor only <input checked="" type="checkbox"/> Please inform your dealers		Date Issued April 13, 2015	
Please convey this information to your <input type="checkbox"/> Director <input checked="" type="checkbox"/> General Manager <input checked="" type="checkbox"/> Warranty Dept. <input checked="" type="checkbox"/> Parts Dept. <input checked="" type="checkbox"/> Training Dept. <input checked="" type="checkbox"/> Field Rep.		Date Revised February 17, 2016	
Applicable Model Mazda3 (BM) Sedan and Mazda6 (GJ) Sedan		Applicable Countries or Specifications USA, Canada and Europe	

**REVISED**

**Revision Note: Mazda6 has been added for Applicable Model. "WARRANTY INFORMATION" has been changed.**

## Subject: Corrosion Around Spot Welds At Trunk Opening

### DESCRIPTION

Some vehicles may exhibit corrosion around spot welds at trunk opening under rear window.



### CAUSE

Paint thickness at spot welds may not be sufficient.

### MASS PRODUCTION CHANGE

Paint thickness has been improved.

### BEGINNING VIN & DATE OF MODIFICATION

#### Mazda3 (BM) (Japan Build)

Spec.	Beginning VIN		Date of Modification
EC	JMZ BM **** *	160900	29 May, 2014
US	JM1 BM **** *	211783	

#### Mazda6 (GJ)

Spec.	Beginning VIN		Date of Modification
EC	JMZ GJ **** *	313271	2 March, 2015
US	JM1 GJ **** *	416327	

### REPAIR PROCEDURE

When you encounter a customer complaint on this concern, repair the rust damage on the panel.

WARRANTY INFORMATION

Assembly group	S - Body
Subassembly group	05 - BONNET (HOOD) & TRUNK LID
Symptom Code	53
Damage Code	9Y
Causal Part No.	7777-SP-K11
Q'ty	0
Operation No. & Labor Hours	Sublet cost / code @ 1hr
Period Covered	Normal Warranty Period
Prior Approval necessary	YES

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2E41811121, 2FC2414356 (MC internal Use)